

# **DEL-VAL 203 WATER-BASED BONDING ADHESIVE**

#### **DESCRIPTION**

Del-Val 203 Water-Based Bonding Adhesive bonds single-ply roofing membranes to a wide range of roofing surfaces and dries quickly without the strong odors and potential hazards associated with solvent-based adhesives. Once established the bonded application provides a dependably strong performance.

#### **USES**

Del-Val 203 Water-Based Bonding Adhesive is great for attaching single-ply roofing membranes like TPO, EPDM & PVC to all roofing surfaces.

## **PREPARATION**

All surfaces must be clean and free of any oil, grease, dirt and all other foreign matter.

#### **APPLICATION**

Apply to a clean, dry surface using a roller or spray equipment. For best curing results, temperature should be a minimum of 40°F with humidity less than 90%.

# **COVERAGE**

Apply at a rate of 1 gallon per 100 – 120 sq. ft. to the underside of the membrane and same rate to the roof surface. For wet lay-in application or if installing a fleece backed membrane apply to roof surface only at the minimum rate of 2 gallons per 100 sq. ft. The adhesive's cure time will be extended when applied at higher application rates.

# **CLEANUP**

Clean tools with Del-Val Orange Cleaner & Degreaser, taking necessary precautions when handling combustible liquids.

### **SHELF LIFE**

Twelve months from date of manufacture.





# **TOOLS NEEDED ~**





# PACKAGING SIZES ~

